AN 1989-155241 [21] WPIDS DNN N1989-118218 DNC C1989-068850 Sputtering clad target material - comprises target material clad through metal bonding agent to copper substrate contg. e.g. cadmium, iron etc.. DC M13 U11 PA (TANI) TANAKA KIKINZOKU KOGYO KK CYC 1 ΡI JP 01096376 A 19890414 (198921)* 3p JP 01096376 A JP 1987-251177 19871005 ADT PRAI JP 1987-251177 19871005 JP 01096376 A UPAB: 19930923 A sputtering clad target material comprises target material clad through metal bonding agent to a more than 99.7% purity Cu substrate including at least one of Cd, Fe, Co, Ni, Ti, W, V, Si, Zr, Bi, Ga, Ge, Pt, Pd, Rh, Ru, Ir, Os, Au and Ag 100-3,000 ppm in total. Substrate contacting backing plate is prevented from being pressure-bonoed. 1-3/3